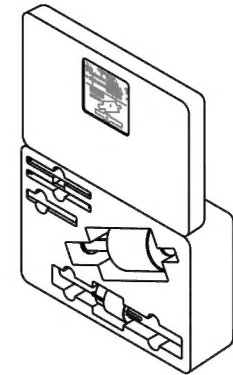
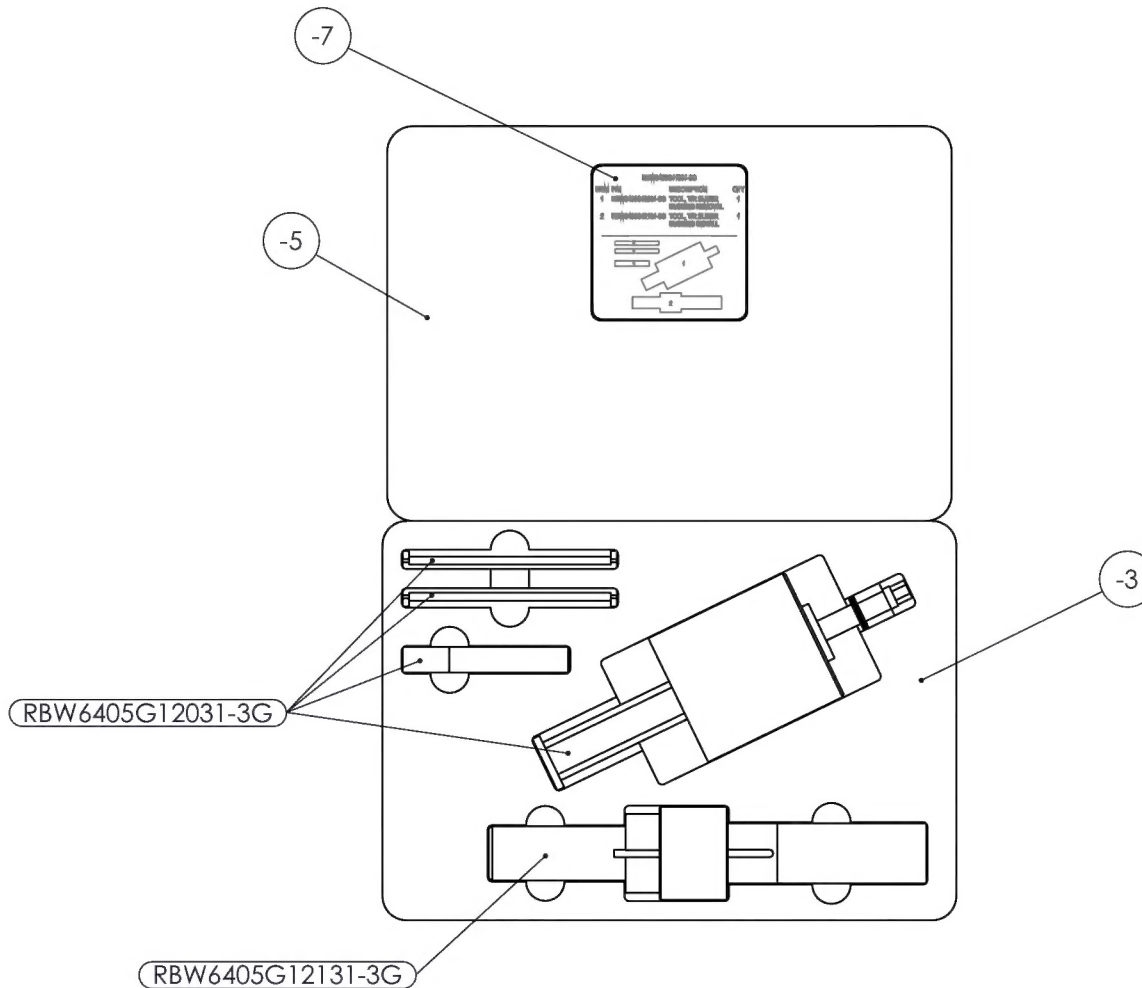


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/21/2016	DPD	JAG



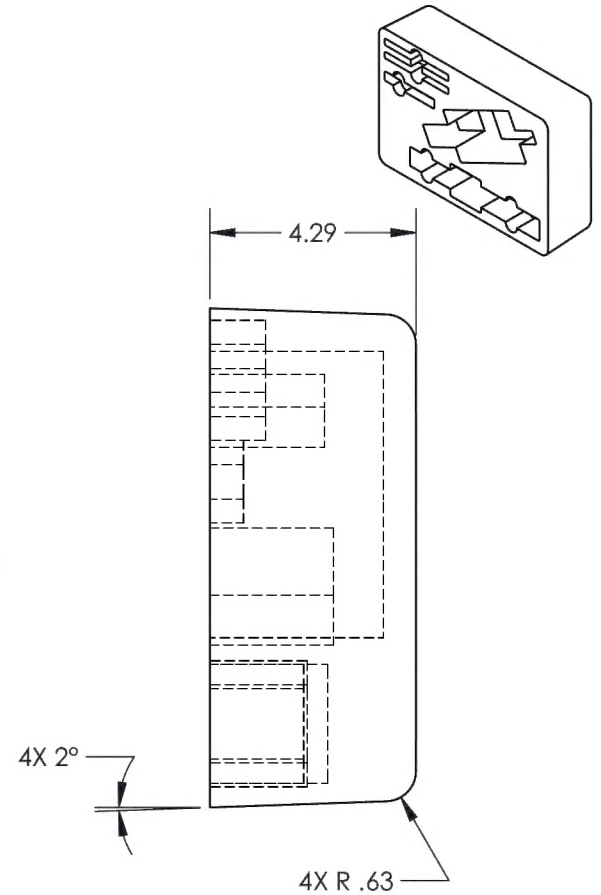
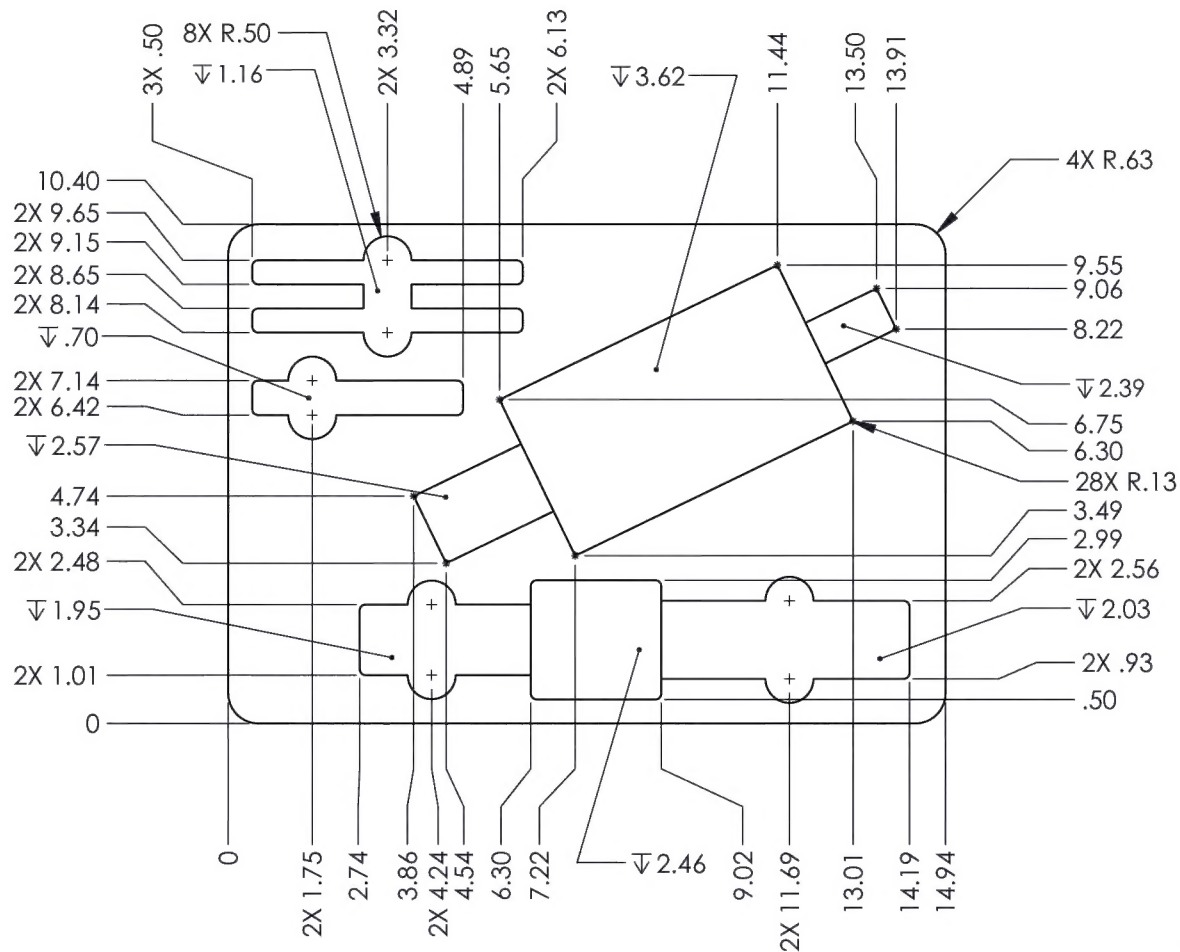
NOTE:  
REF. AGUSTA T/N: 3G6405G11931.

<b>DART AEROSPACE</b>																													
TITLE T/R SLIDER BUSHING R&R (NEW STYLE BUSHING)																													
DWG NO. RBW6405G11931-3G	REV 1																												
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>REAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>TREAT</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>FINISH</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY:</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED:</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR:</td> <td>USED ON MODEL</td> </tr> <tr> <td>QA APPR:</td> <td></td> </tr> <tr> <td>APPROVED:</td> <td></td> </tr> <tr> <td>SCALE</td> <td>1:5</td> </tr> <tr> <td>DATE</td> <td>8/24/2015</td> </tr> <tr> <td colspan="2">SHEET 1 OF 4</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	REAT	DIMENSIONS ARE IN INCHES	TREAT	.XXX ± .005 FRACTIONS ± 1/8	FINISH	.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR:	USED ON MODEL	QA APPR:		APPROVED:		SCALE	1:5	DATE	8/24/2015	SHEET 1 OF 4	
MAT'L	UNLESS OTHERWISE SPECIFIED																												
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QA APPR:																													
APPROVED:																													
SCALE	1:5																												
DATE	8/24/2015																												
SHEET 1 OF 4																													

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TOOL, T/R SLIDER BUSHING REMOVAL (NEW STYLE BUSHING)		RBW6405G12031-3G	1
				1	TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)		RBW6405G12131-3G	1
		B/O	-1	1	CASE	PLASTIC	PELICAN CASE #APP-1450-E	N/S
		B/O	-3	1	BOTTOM FOAM	Y20 BLACK	4.29 X 10.40 X 14.94 (I.R. SPECIALTY)	2
		B/O	-5	1	LID FOAM	Y20 BLACK	1.79 X 10.28 X 14.69 (I.R. SPECIALTY)	3
			-7	1	PLACARD	PLASTIC		4
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



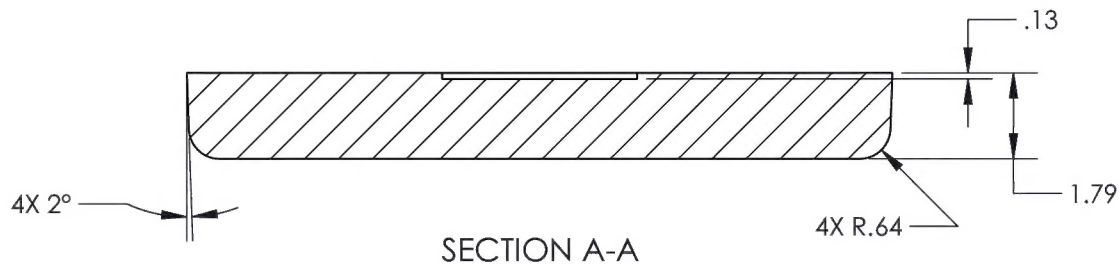
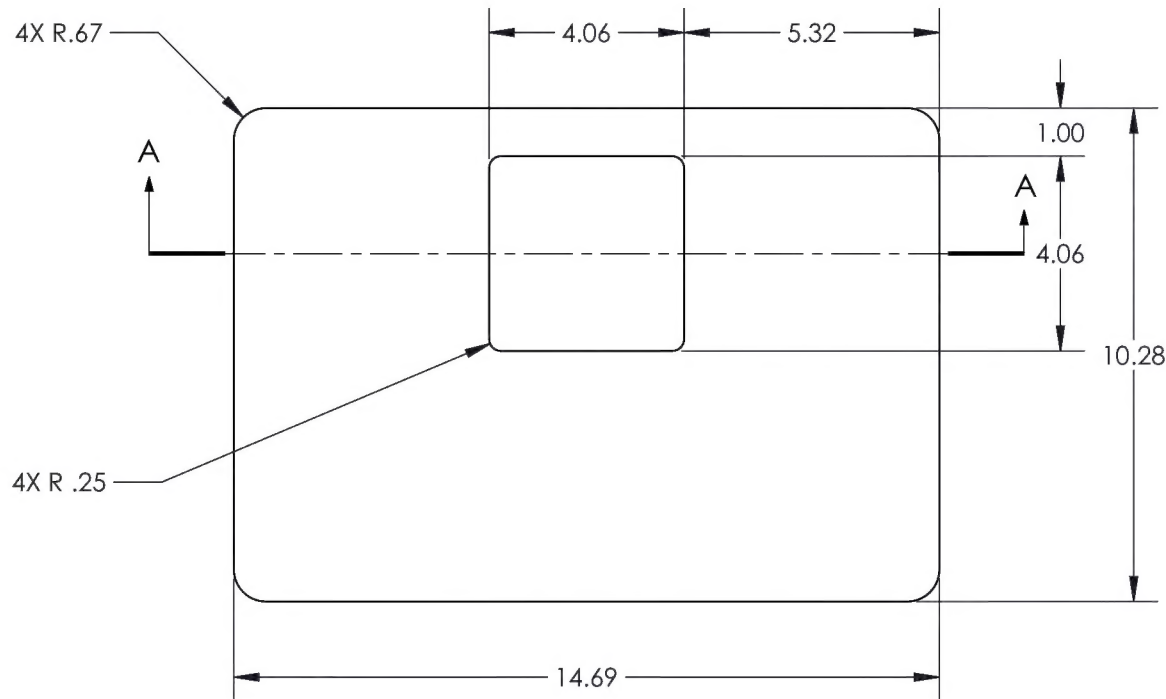
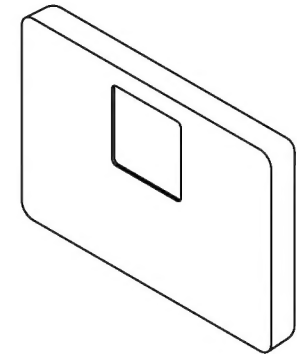
(-3)

BOTTOM FOAM

<b>DART AEROSPACE</b>	
TITLE T/R SLIDER BUSHING R&R (NEW STYLE BUSHING)	
DWG NO. RBW6405G11931-3G-3	REV 1
MAT'L Y20 BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:4	DATE 8/21/2015
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



(5)  
LID FOAM

<b>DART AEROSPACE</b>	
TITLE T/R SLIDER BUSHING R&R (NEW STYLE BUSHING)	
DWG NO. RBW6405G11931-3G-5	REV 1
MAT'L Y20 BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
SCALE 1:4	DATE 8/24/2015
	SHEET 3 OF 4

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



Technical drawing of a rectangular label with dimensions and content. The label has a width of 4.00 and a height of 4.00. The top-left corner is rounded with a radius of R.25. The label contains a table with two columns: ITEM P/N and DESCRIPTION. The table lists two items: 1 RBW6405G12031-3G TOOL, T/R SLIDER BUSHING REMOVAL and 2 RBW6405G12131-3G TOOL, T/R SLIDER BUSHING INSTALL. Below the table, there are three small rectangular components labeled 1, 1, and 2, and a larger, irregularly shaped component labeled 1. The label is black with white lines and letters.

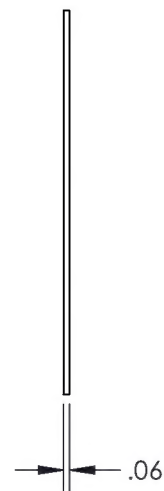
Dimensions:

- Width: 4.00
- Height: 4.00
- Top-left corner radius: R.25


Label Content:

ITEM P/N	DESCRIPTION	QTY
1 RBW6405G12031-3G	TOOL, T/R SLIDER BUSHING REMOVAL	1
2 RBW6405G12131-3G	TOOL, T/R SLIDER BUSHING INSTALL	1

Below the table, there are three small rectangular components labeled 1, 1, and 2, and a larger, irregularly shaped component labeled 1.



⑦  
PLACARD

			
TITLE		T/R SLIDER BUSHING R&R (NEW STYLE BUSHING)	
DWG NO.		RBW6405G11931-3G-7	
REV		1	
MAT'L PLASTIC		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		$.XXX \pm .010$ FRACTIONS $\pm 1/8$ $.XX \pm .03$ ANGLES $\pm 1^\circ$ $.X \pm .1$ SURFACES = 125/√	
SPEC		1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ R.015R	
DRAWN BY:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR:		USED ON MODEL	
QA APPR:			
APPROVED:			
SCALE 1:2		DATE 8/24/2015	
		SHEET 4 OF 4	